

## Technical Data Sheet

# Polystone<sup>®</sup> P (RandomCopolymer) grey extruded

PP-R

### Typical characteristics

- High rigidity
- Good weldability
- Corrosion resistant

### Typical industries

- 화학 가공 산업
- 도금 공장
- 배기 정화 플랜트
- 화학물질 저장 탱크
- 환기 플랜트

### Sustainability

- LCA available (ISO 14040/44)

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	>0,91
Water absorption	DIN EN ISO 62	%	0,1
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	>23
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1000
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	>10
Shore hardness	DIN EN ISO 868	scale D	>64
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	146 ... 152
Thermal conductivity	DIN 52612-1	W / (m * K)	0,20
Thermal capacity	DIN 52612	kJ / (kg * K)	1,70
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	120 ... 190
Service temperature, long term	Average	°C	-10 ... 100
Service temperature, short term (max.)	Average	°C	135
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	65
<b>Electrical properties</b>			
Dielectric constant	IEC 60250		2,5
Dielectric dissipation factor (10 <sup>6</sup> Hz)	IEC 60250		0,00019

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)



	Test method	Unit	Guideline value
Volume resistivity	DIN EN 62631-3-1	$\Omega \cdot \text{cm}$	$>10^{14}$
Surface resistivity	DIN EN 62631-3-2	$\Omega$	$>10^{14}$
Dielectric strength	IEC 60243	kV / mm	$>40$

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 25/05/2026 • Release: 28/04/2026 • Version: 2.0  
 PIM-ID: 746429 • PIM-Code: 1066-20-11.16.21-9.4.4.7.4-3-5  
 Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

